

WP4,5

28 Apr 2022, Munich Adama Innovations



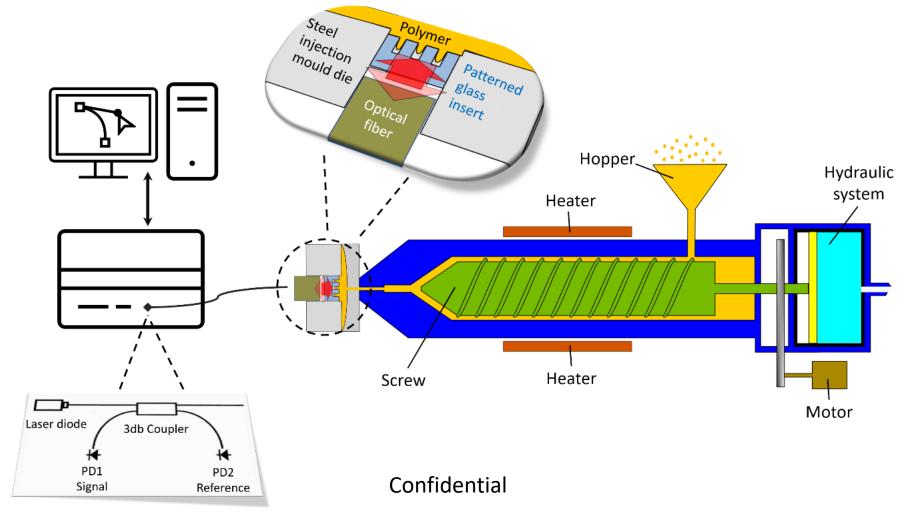
Sensor, Inspection and Machine Intelligence

Mould-filling sensor (Fibre-Optic Interferometer)



Task 4.1: Design & Development of the measurement systems for in-line and in-mould quality control

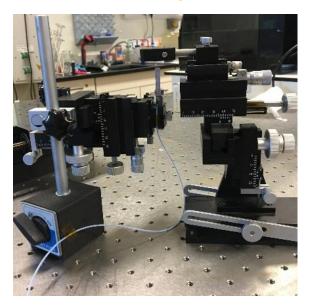
Mould-filling sensor (Fibre-Optic Interferometer)

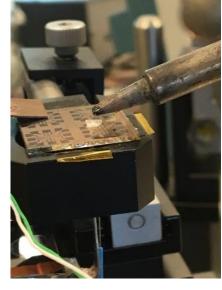


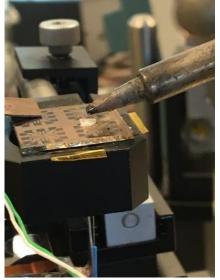


Mould-filling sensor (Fibre-Optic Interferometer)

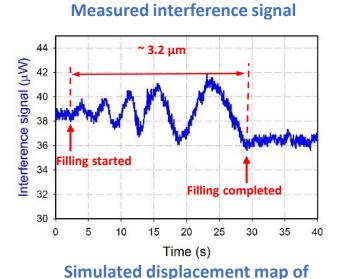
Melt front (filling) simulated test results





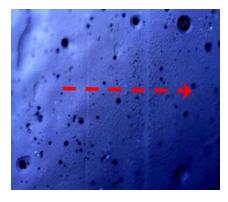


Patterned transparent insert

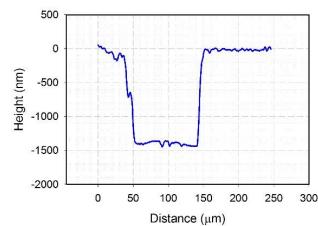


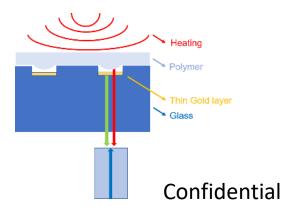
polymer Displacement of polymer (µm) 10 20 30 Time (s)





Profilometry height measurement over the replicated structures

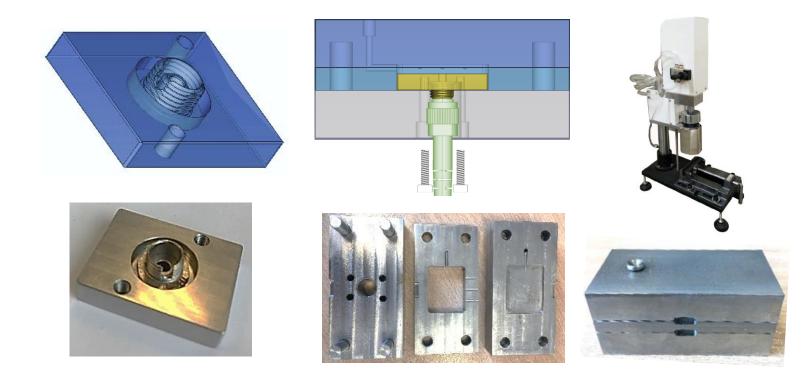






Mould-filling sensor (Fibre-Optic Interferometer)

Already prepared parts after achieving the promising lab scale test results that presented in previous meeting.



FLOIM

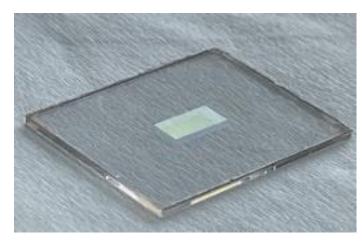


Equip to test the sensing system on a real machine



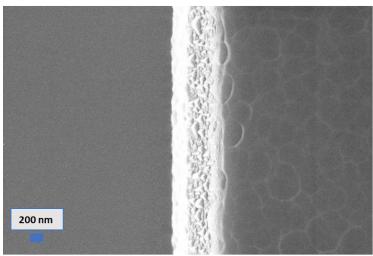
Transparent mould

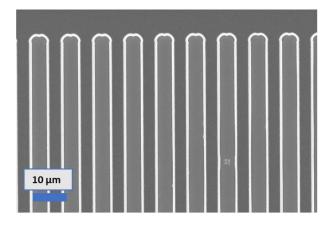
SEM and AFM images of patterned gratings on the fused quartz

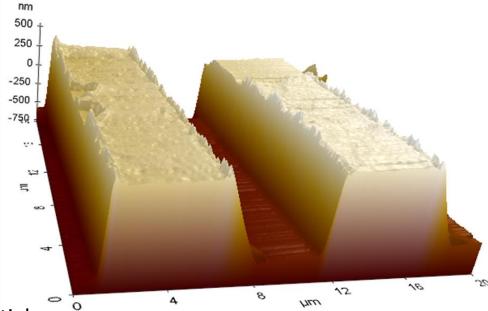


Mould







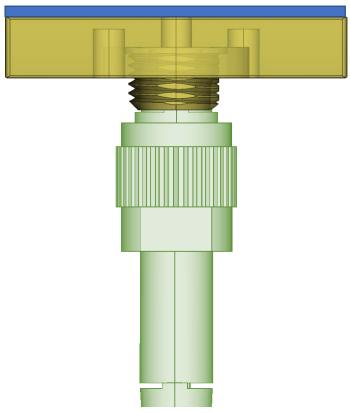


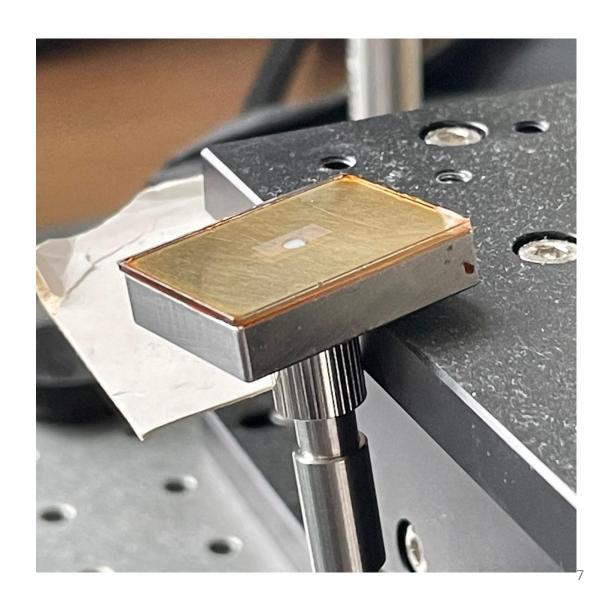
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Mould-filling sensor (Fibre-Optic Interferometer)

Transparent mold attached to the stainless-steel insert equipped with a fiber connection



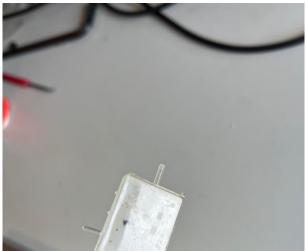


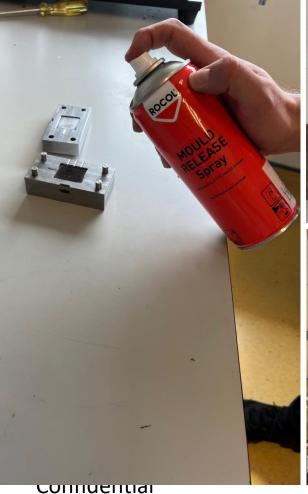
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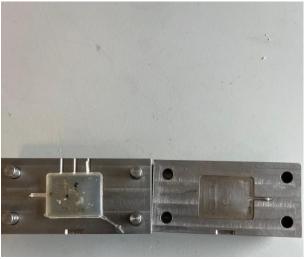


Test on injection moulding machine





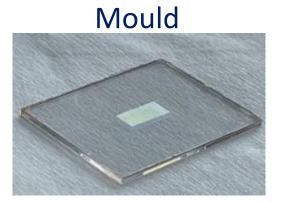


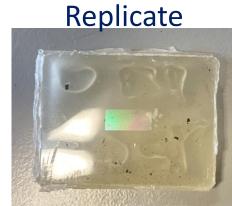


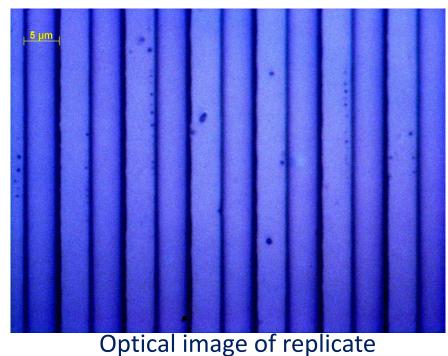


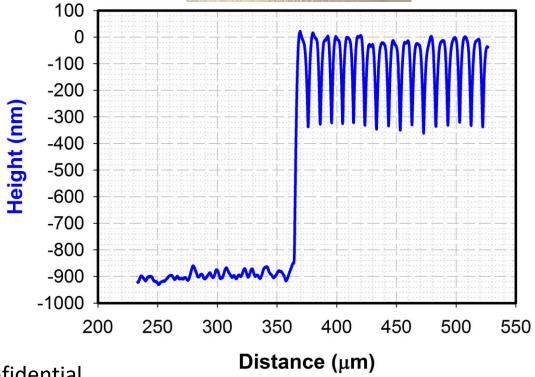


Test on injection moulding machine



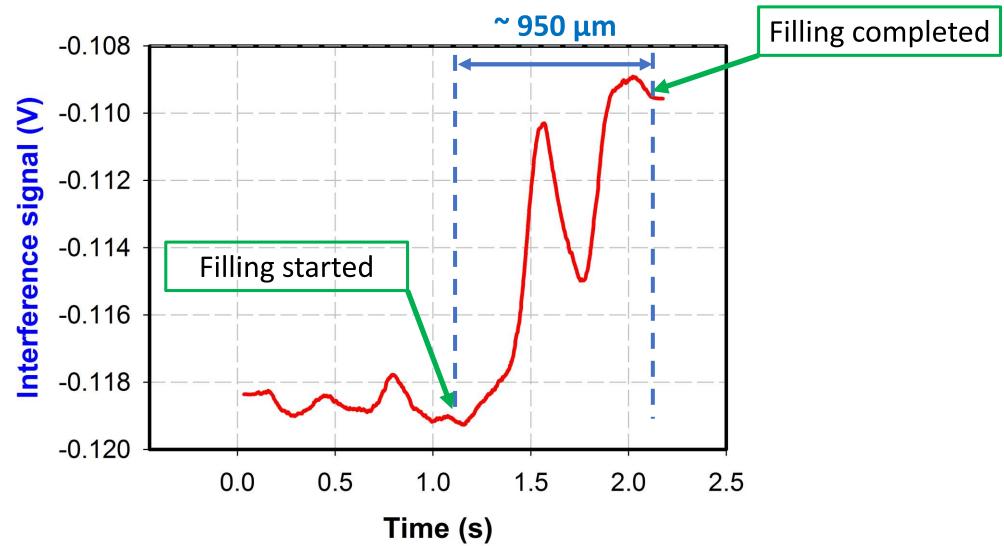






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Thanks for your attention

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Consortium:































